

SHAPE MEMORY ALLOY ACTUATOR

Reference to Related Application

5 This application is a continuation of application serial no. 09/566446, filed May 8, 2000, now U.S. Patent no. 6,326,707, issued Dec. 4, 2001, for which priority is claimed.

Background of the Invention

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Linear actuators find widespread applications in industrial, commercial, vehicular, and domestic settings, in uses ranging widely from electric door locks and windshield wipers in automobiles to pin pullers and shutter controllers in mechanical designs. Generally speaking, linear actuators comprise solenoid
15 devices in which an electromagnet is used to translate an armature, and the retraction or extension of the armature is operatively connected in a mechanism to perform useful work. Such devices are commodity items that are manufactured in many sizes, force/stroke outputs, and AC or DC operation.

Despite their widespread adoption, electromagnetic linear actuators have
20 several important drawbacks that require design accommodations in mechanical systems. Due to the use of electromagnetism as the motive force, these devices necessarily require ferromagnetic materials to define the armature as well as a magnetic flux circuit to maximize the stroke force. Such materials are typically

dense, and their use results in devices that are rather large and heavy, particularly in comparison to their stroke/force output characteristics. Moreover, the multiple turns of wire that comprise an electromagnet, typically hundreds or thousands, add another substantial mass to the device.

5 Another drawback of electromagnetic linear actuators is also due to the use of electromagnetism as the driving force. Typically, as the armature is extended from the electromagnetic, increasing portions of the armature are removed from the influence of the electromagnetic field, and the driving force is concomitantly reduced. As a result, the force versus stroke displacement
10 characteristics of these devices generally exhibit high initial force values that decline rapidly with increase in stroke displacement. In many mechanisms it is desirable to deliver a constant force linear stroke, and it is necessary to design additional mechanisms to make use of the negatively sloped force/displacement characteristic.

15 In recent years much interest has been directed toward shape memory alloy (hereinafter, SMA) materials and their potential use in linear actuators. The most promising material is nickel titanium alloy, known as Nitinol, which, in the form of a wire or bar, delivers a strong contraction force upon heating above a well-defined transition temperature, and which relaxes when cooled. Assuming
20 the Nitinol wire is heated ohmically or by extrinsic means, there is no need for the ferromagnetic materials and numerous windings of the prior art electromagnetic linear actuators, and there is the promise of a lightweight linear actuator that delivers a strong actuation force. Moreover, the force versus displacement

characteristic of SMA is much closer to the ideal constant than comparable electromagnetic devices.

Despite the great interest in SMA actuators and many forms of SMA actuators known in the prior art, no practical SMA actuator mechanism has proven to be reliable over a large number of operating cycles. It has been found that Nitinol wire requires a restoring force to assist the material in resuming its quiescent length when its temperature falls below the material's transition temperature. Many prior art SMA actuator designs have made use of common spring assemblies, such as helical or leaf springs, to exert the required restoring force. These spring assemblies typically deliver a spring force that varies linearly with displacement, ($F=kx$), and the restoring force in most cases is a maximum at maximum stroke. It has been found that the SMA component responds poorly to this force/displacement characteristic, and the useful life of the SMA actuator is severely limited by such a restoring force. To overcome this problem, prior art designers have attempted to use simple weights depending from pulleys to exert a constant restoring force on the SMA component. Although more effective, this expedient results in a mechanism that is not easily realized in a small, widely adaptive package.

Another drawback inherent in known SMA materials is the relatively small amount of contraction that is exerted upon heating past the transition temperature. The maximum contraction is about 8%, and the useful contraction for repeated use is about 6%. Thus, to achieve a direct displacement stroke from the SMA component of about one inch, the SMA component must be over

sixteen inches long. This material limitation results in a minimum size that is too large for many applications. Some prior art designs overcome this problem by wrapping the SMA wire about one or more pulleys to contain the necessary length within a shorter space. However, the SMA wire tends to acquire some of the curvature of the pulleys as it is repeatedly heated and cooled, and loses too much of its ability to contract longitudinally. The result is failure after a few number of operating cycles. Other prior art designs employ lever arrangements or the like to amplify the SMA displacement, with a concomitant reduction in output force.

It is evident that the prior art has failed to fully exploit the full potential of shape memory alloy, due to the lack of a mechanism that capitalizes on the useful material characteristics of SMA.

Summary of the Invention

The present invention generally comprises a linear actuator that employs a shape memory alloy component to deliver a relatively long stroke displacement and reiterative operation over a large number of cycles.

In one aspect, the invention provides a plurality of SMA sub-modules, each capable of displacement upon heating of the respective SMA component. The sub-modules are linked in a serial mechanical connection that combines the stroke displacement of the sub-modules in additive fashion to achieve a relatively long output stroke. Moreover, the sub-modules may be assembled in a small volume, resulting in an actuator of minimal size and maximum stroke displacement.

The sub-modules may be fabricated as rods or bars adapted to be disposed in closely spaced adjacent relationship, each rod or bar linked in serial mechanical connection to the adjacent rod or bar. Alternatively, the sub-modules may comprise concentric motive elements, with the serial mechanical connection extending from each motive element to the radially inwardly adjacent motive element, whereby the innermost motive element receives the sum of the translational excursions of all the motive elements concentric to the innermost element. For all the sub-module embodiments, the serial links therebetween are provided by one or more shape memory alloy wires, each wire connected at opposed ends of adjacent sub-modules to apply contractile force therebetween.

In another aspect, the invention provides an SMA linear actuator assembly employing a spring assembly that is designed to apply a restoring force tailored to optimize the longevity of the SMA component. In one embodiment of the spring assembly, a roller/band spring (hereinafter, rolamite) is connected to the output shaft of the linear actuator assembly. The rolamite spring exerts a restoring force characterized by a decrease in force with increasing displacement, so that the SMA components are returned to their quiescent form with a minimum of residual strain. In a further embodiment, the spring assembly is comprised of a bar or rod connected to the output shaft of the SMA actuator assembly and confined in a channel for longitudinal translation therein. The bar includes shaped cam surfaces extending longitudinally therealong, and a cam follower extends from the channel and is resiliently biased to engage the cam surfaces. As the bar is translated by actuation of the SMA linear actuator assembly, the cam follower exerts a restoring force that is a function of the slope of the cam surface and the magnitude of the resilient force on the cam follower. By appropriate shaping of the cam surface, the assembly exerts on the SMA linear actuator assembly a restoring force characterized by a decrease in force with increasing displacement, whereby the number of cycles of operation is maximized.

In a further aspect, the invention includes a housing in which a plurality of drive rods are arrayed in generally parallel, adjacent relationship and supported to translate freely in their longitudinal directions. One end of each drive rod is connected to the opposed end of an adjacent drive rod by an SMA wire, defining a series of drive assemblies connected in additive, serially linked chain fashion. At

one end of the chain, the drive assembly is joined by an SMA wire to the housing, and at the other end of the chain, the housing is provided with an opening through which an actuating rod may extend. Also secured in the housing is a spring, such as a rolamite roller/band spring, having one end connected to the housing and the other end connected to the actuator rod. The spring is designed to exert a restoring force having a constant or negative force versus displacement relationship.

Each SMA wire is connected in an electrical circuit, in one of several arrangements of series or parallel connections, so that ohmic heating may be employed to heat the SMA wires beyond their phase transition temperature. In the chain-connected series of SMA drive assemblies, the resulting contraction of the SMA wires is cumulative and additive, and the actuating rod is driven to extend from the housing with a high force output. When the current in the circuit is terminated, the SMA wires cool below the transition temperature, and the spring restores the SMA wires to their quiescent length by urging the actuating rod to translate retrograde and (through the chained connection of assemblies) to apply sufficient tension to re-extend all the SMA wires.

It may be appreciated that the SMA wires remain in substantially linear dispositions throughout the contraction/extension cycle, so that flex-induced stresses are avoided. To assist in heat removal for high power applications, the housing may be filled with oil or other thermal absorber, which may be cooled passively or actively. To deliver additional force, two or more SMA wires may be

connected between the drive assemblies, rather than one wire. To provide enhanced actuation and retraction times, the SMA wires may be thinner.

Although the invention is described with reference to the shape memory component comprising a wire formed of Nitinol, it is intended to encompass any
5 shape memory material in any form that is consonant with the structure and concept of the invention.

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embodiment of the shape memory alloy actuator of the present invention.

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Figure 7 is a graph depicting force versus displacement for different spring assemblies.

Figure 8 is a perspective view of a further embodiment of the shape
5 memory alloy actuator of the present invention.

Figure 9 is a top view of the embodiment of the actuator invention
depicted in Figure 8.

10 Figure 10 is a side elevation of the actuator invention depicted in Figures 8
and 9.

Figure 11 is a top view of the assembled drive rods of the shape memory
alloy actuator depicted in Figures 8-10.

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Figure 12 is an exploded view of the drive rod assembly of the shape
memory alloy actuator depicted in Figures 8-11.

Figure 13 is an exploded view of the drive rod assembly of the shape
20 memory alloy actuator depicted in Figures 8-12, with the drive rods in an
extended disposition.

Figure 14 is a partial perspective view of a drive rod connection to a shape memory alloy wire, in accordance with the present invention.

Figure 15 is a perspective view of a further embodiment of a shape memory alloy actuator employing the drive rod connection assembly shown in Figure 14.

Figure 16 is a cross-sectional end view of a further embodiment of a shape memory alloy actuator of the present invention.

Figure 17 is a perspective view of one motive element of the shape memory alloy actuator shown in Figure 16.

Figure 18 is a schematic depiction of one series electrical circuit arrangement for heating the SMA wires of the shape memory alloy actuator of the invention.

Figure 19 is a schematic depiction of a series electrical circuit arrangement for heating paired SMA wires of the shape memory alloy actuator of the invention.

Figure 20 is a schematic depiction of another series electrical circuit arrangement for heating paired SMA wires of the shape memory alloy actuator of the invention.

Figure 21 is a schematic depiction of another series electrical circuit arrangement for heating paired parallel SMA wires of the shape memory alloy actuator of the invention.

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Figure 22 is a perspective view of another embodiment of a shape memory alloy actuator employing the drive rod connection assembly shown in Figure 14.

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Description of the Preferred Embodiment

The present invention generally comprises a linear actuator that employs at least one shape memory alloy component as the driving element. The invention provides relatively long stroke displacement with high force, and delivers
 5 reiterative operation over a large number of cycles.

With regard to Figure 1, one significant aspect of the invention is the provision of a plurality of stages or sub-modules 31A-31D that form the linear actuator motor 30. Each sub-module 31 includes a longitudinally extending rod
 10 32, and end brackets 33 and 34 secured to the lower end and upper end of the rod 32, respectively. The sub-modules 31 are arranged to translate reciprocally in the longitudinal direction. Note that the brackets 33 and 34 are generally parallel and extend in opposed lateral directions. A SMA wire 36A extends from the lower bracket 33A to an anchor point 37, SMA wires 36B extends from the lower
 15 bracket 33B of sub-module 31B to the upper bracket 34A of sub-module 31A, and SMA wires 36C and 36D join sub-modules B to C, and C to D, to complete a serial chain connection. The SMA wires 36A-36D are fabricated to undergo a phase transition upon heating to a predetermined temperature to contract approximately 4%-8%. The contractile force and excursion of each SMA wire,
 20 represented by arrows A-D, is applied between the sub-modules 31A-31D, each pulling on the next adjacent one, whereby the contractile excursion of each SMA wire 36A-36D is combined additively. Thus the sub-module 31D undergoes the greatest translation when all SMA wires contract, as labeled in Figure 1 as total

displacement (stroke). Indeed, the effective length of SMA wire in the mechanism is substantially equal to the sum of the lengths of all the SMA wires 36A-36D. This effective length is achieved in a compact mechanism, without resort to pulleys or other bending of the SMA wires.

5 The longitudinal rod 32D may be provided with an extended distal end 38 to facilitate delivering the output of the actuator 30 to operate a mechanism or perform other useful work. The SMA wires may be heated by connecting them in an electrical circuit that directs a current through all the SMA wires for ohmic heating. The circuit may extend from a negative terminal to bracket 33D, and
10 thence through SMA wire 36D to the adjacent sub-module 31C, and so on to a positive connection at anchor point 37. In this series connection all wires 36 are heated at the same time and, due to the same current passing through all wires 36, to the same extent.

 The linear actuator described thus far with respect to Figure 1 will exhibit a
15 limited useful life (one or a few cycles of contraction and extension), due to the fact that SMA wire will not relax fully when cooled below the phase transition temperature, unless a restoring force is applied in the extension direction. To provide a restoring force, a spring 39 is connected at one end to the bracket 34D of sub-module 31D, and the other end is secured to a fixed structural point. The
20 spring 39 is arranged to be extended by outward movement of the bracket 34D, thus undergoing extension that increases as the wires 36 contract. When the wires are cooled and contract, the spring restoring force applied to the bracket 34D is applied equally through the linked sub-modules 31 to all the SMA wires

36. This restoring force aids the SMA wires in returning substantially fully to their original length, thus greatly lengthening the useful life of the mechanism 30.

Preferred embodiments of the spring 39 are described in the following specification, although standard forms of coil, leaf, or elastomer springs will suffice

5 for a limited useful life of the mechanism 30.

With regard to Figure 2, the invention may provide a block-like housing 41 for securing the sub-modules 31 in a compact assembly. The housing includes a plurality of passages 42 extending therethrough in generally parallel arrangement to permit the longitudinal rods 32A-32D to extend therethrough. Likewise, a
10 plurality of passages 43 extend parallel and interspersed with the passages 42, to receive the SMA wires 36A-36D therethrough. The passages 42 are dimensioned to permit freely translating motion without any significant lateral movement, and the passages 43 are dimensioned to receive the SMA wires with clearance to eliminate contact. The array of passages 42 and 43 is laid out to accept the sub-
15 modules 31A-31D in serial linked fashion, as described above, and this layout may be in a linear arrangement or in a curved plane that contains all the axes of the passages 42, further foreshortening the outer dimensions of the housing 41.

With regard to Figure 5, a further embodiment of the invention comprises a linear actuator 51 having an outer shell-like housing 52 defined by front, rear, top, and bottom walls 53-56, respectively, in a trapezoidal configuration, and side
20 walls 57 (only one shown in the cutaway view) extending therebetween to form a closed interior space. A plurality of track elements 58 are supported on both side walls 57 in parallel arrays that define slots extending longitudinally in a

parallel, vertically spaced arrangement. A plurality of drive bars 59 are provided, each supported in one of the slots defined by the track elements 58 and received therein in freely translating fashion in their longitudinal direction. The drive bars 59 are disposed in a vertically stacked array, and may extend distally or retract

5 proximally along the slots in which they are supported.

A plurality of SMA wires 61 is provided, each extending between and connected to the proximal end of one drive bar 59 and the distal end of the vertically superjacent drive bar. At the top of the vertically stacked array of drive bars, the SMA wire 61 is connected at its distal end to an anchor point 62. At the

10 bottom of the vertically stacked array the drive bar 59' is provided with an elongated distal end that is aligned with a window 63 in end wall 53, through which it may extend. The SMA wires 61 may be heated to a temperature above the phase transition temperature to contract the wires 61. (Electrical wire connections are not shown for simplification of the drawing.) Each drive bar 59 is

15 advanced incrementally, as shown by the arrow at the distal end of each bar 59, and, since each wire 61 is anchored in the superjacent moving bar, the incremental translation of each bar is applied to the subjacent bar. Consequently, the lowermost bar 59' undergoes the greatest longitudinal translation, extending through the opening 63 to perform useful work.

20 The SMA wires undergo a contraction of approximately 4%-8%. In the embodiment of Figure 5, the configuration of the SMA wires determines that the contractile force is exerted substantially along the longitudinal directions of the

drive bars 59, and that the angle of the force vector does not change appreciably between the contracted and extended states of the wires 61.

A spring assembly 64 is disposed below the lowermost drive bar 59', and is attached thereto to apply a restoring force to bar 59' and thus to all the SMA wires 61. The spring assembly 64 comprises a rolamite spring, known in the prior art and described fully in Sandia Laboratory Report no. SC-RR-67-656, and available from the Clearinghouse for Federal Scientific and Technical Information of the National Bureau of Standards. Briefly, the spring consists of a pair of rollers 65 retained within chamber 66, and a band spring 67 that is passed about both of the rollers 65 in an S configuration. The band spring 67 includes a tongue 68 extending therefrom through opening 69 and secured to the drive bar 59'. The rolamite spring tongue exerts a specified, engineered restoring force on the bar 59' to assure that all the SMA wires 61 return to their fully extended disposition when the wires 61 are cooled below their shape memory transition temperature.

As shown in greater detail in Figures 3 and 4, the band spring 67 preferably is provided with an internal cutout 71 in an extended U configuration to define the longitudinally extending tongue 68. The chamber 66 is defined by upper and lower walls 72 and 73, respectively, to constrain vertical movement of the rollers. Side walls 74 (only one shown) join the upper and lower walls, and constrain lateral movement of the rollers 65, so that the rollers 65 may move only longitudinally in the chamber 66. The band spring 67 is secured at a proximal end to the inner surface of the lower wall 72, and is passed about the two rollers

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In other words, the slope of the graph representing the spring function exhibits a negative slope in at least a portion of the spring excursion. If the negative slope is constant, the graph will be linear and parallel to line A of Figure 7. The negative slope may change at different spring sections, producing a graph B comprised of several contiguous linear segments. Or the negative slope may vary continuously, producing a smoothly curved graph of the spring function, as represented by graphs C and D. (The band spring may also be fashioned to define positive slope areas, discontinuous spring functions, detent and dwell portions, neutral spring force, and the like, as required to provide these desired mechanical functions.)

It should be noted that the contractile force of the SMA wire phase transition is substantially constant as contraction takes place. As a result, the force delivered by the linear actuators described herein is substantially constant throughout the outward excursion of the actuator. This desirable characteristic is in marked contrast to typical solenoid actuators, which produce maximum force at initial actuation and taper off significantly as translation progresses.

With regard to Figure 6, a further embodiment of a return spring having a having a negative force constant; i.e., the restoring force decreases as extension of the spring increases. A bar or similar moving element 76 is disposed in a channel 77 and is constrained to translate longitudinally therein, as shown by arrow L. The element 76 includes a side surface 78 defined by contiguous surface portions 78A-78C that comprise a camming surface. A cam follower 79 is comprised of a telescoping mounting for a roller and a spring for urging the roller

to engage the camming surfaces 78A-78C. The roller is mounted to roll along the camming surfaces as they translate along the channel in the longitudinal direction. On an opposed side of the element 76, a rectangular cutout portion 81 defines a linear, longitudinal surface 82 engaged by a cam follower 79'. The cam follower 79' is provided to apply a lateral force to the element 76 to counterbalance the lateral force imparted by cam follower 79, so that the element 76 will avoid becoming jammed in the channel 77.

It may be appreciated that the resilient force impinging cam follower 79 into camming surfaces 78 is resolved by classical mechanics techniques into vector forces exerted longitudinally and laterally on the element 76. The lateral forces are offset by the follower 79' and the channel constraints, so that the longitudinal force component urges the element 76 to translate longitudinally, thereby constituting a restoring force. For example, as the element 76 translates distally (to the right in Figure 6), the cam follower 79 encounters the steeply angled cam surface portion 78B, and exerts a strong, substantially constant longitudinal restoring force. When the cam follower 79 progresses and impinges on the camming surface portion 78A, the restoring force is decreased to a lower constant due to the shallower slope. (The surface 78 may comprise any number of segments, curves, or other features.) As the element translates proximally under the urging of the cam follower 79, the portion 78C acts as a stop to prevent further proximal translation. The spring assembly is capable of generating any desired restoring force function.

With regard to Figures 8-13, a further embodiment of the linear actuator of the present invention includes a housing 91 having a generally rectangular exterior and defining a rectangular interior space 94 extending longitudinally therein. A bottom plate 93 and a top plate 92 close the opposed ends of the space 94, and the output plunger 95 of the actuator extends longitudinally through the central hole 97 of the top plate. Within the space 94 a matrix of drive rods 96 is disposed in closely packed array, the dimensions of the space 94 and the close spacing of the rods 96 constraining the rods 96 to be translatable only in the longitudinal direction. The rods 96 are formed as rectangular parallelepipeds, with each longitudinally extending rectangular surface of each rod being adapted to receive and secure one SMA wire, as detailed below. This construction enables any two rods 96 in the matrix to be connected together, end to opposite end, whether they are laterally or vertically adjacent (as viewed in Figure 11. The matrix also includes a spring housing 98 occupying the space of one drive rod 96, as shown in Figures 11 and 12, and enclosing any form of return spring described herein. The drive rod 96G at the center of the matrix supports the output plunger 95, and is connected to the spring within the housing 98, so that the spring applies a restoring force to all the SMA wires sufficient to restore the wires to their original length when cooled.

Drive rod 96A may be connected at its lower end to an SMA wire that is connected at its upper end to the housing 91. The upper end of rod 96A is connected to an SMA wire that extends to the lower end of rod 96B. Likewise, rod 96B is connected to rod 96C, and so forth to rods 96D-96G, which supports

the output plunger 95. When all the SMA wires are actuated, the drive bars 96A-96G extend in additive fashion, as shown in Figure 13, to push the plunger 95 longitudinally with a strong, constant force. Although the array of drive bars 96 is depicted as a [3 x 3] matrix, the arrangement may take the general form of any [M x N] array.

With regard to Figure 14, the drive bars 96 include at least one of the longitudinally extending channels 101-104, each disposed in one of the four longitudinally extending rectangular faces of the parallelepiped configuration. Each channel 101-104 is dimensioned to receive and secure one SMA wire 106. The wire 106 is provided with a mounting die 107 crimped to each end thereof, and a retaining pin 108 extends across the end of the channel to pinch the die 107 between the pin 108 and the sloped bottom surface at the end of each channel. The opposed ends of each pin 108 are secured in a passageway 109 extending from opposed sides of the bar 96 and intersecting the channel 101. The provision of the channels 101-104 on each face of the bar 96 enables the connection of any bar 96 to any adjacent bar 96, whether vertically stacked or laterally adjacent. Each channel 101-104 may be prepared as described with reference to channel 101 to effect interconnection of the adjacent bars 96. The channels 101-104 enable the wires 106 to extend between the opposite ends of adjacent impinging bars 96 without any contact or mechanical interference imparted to the wires by the bars.

The crimped die 107 is formed of a conductive metal, and the engagement of the pin 109 enables electrical connection to the wires 106 by the simple expedient of securing the connecting wires to the outer ends of the pins 109.

With regard to Figure 15, a further embodiment of the linear actuator of the invention makes use of a drive bar 96 as shown and described with reference to Figure 14. In this embodiment the bars 96 are provided with top and bottom channels 102 and 103, and are vertically stacked to be linked in serial, additive fashion as described previously. The vertical stacks (two shown, but any number is possible) are supported by side panels 111 and 112, the side panels supporting at least one circuit board 113 that controls the application of current to the SMA wires of the vertical arrays. Conductors 114 extend from each circuit board to the mounting pins 108 of the adjacent drive bar vertical stack to complete circuits through the SMA wires. Alternatively, the circuit board may provide brush contacts that engage sliding contact pads placed on the drive bars 96. In this embodiment the topmost drive bar undergoes the additive translation of all the subjacent bars, as described previously.

A further embodiment of the return spring 39 is shown in Figure 22 with reference to the embodiment depicted in Figure 15. However, this spring construction may be employed with any of the linear actuator embodiments described herein. Drive bar 96' at the upper end of the vertically stacked array of drive bars 96 undergoes the maximum longitudinal displacement, and operates the output plunger (not shown) of the array. A base plate 121 joins the side panels 111 and 112 below the array of drive bars. A deflection pin 122 extends

laterally outwardly from drive bar 96', and an elastically deformable beam 123 extends upwardly from the base plate 121 adjacent to the vertically stacked array, with the upper end of the beam disposed to impinge on the deflection pin 122 when the actuator is retracted. When the SMA wires are heated and contract, the longitudinal translation of bar 96' drives the deflection pin 122 to bend the beam 123 elastically, thereby exerting a restoring force on the bar 96' and on the array of drive bars connected thereto. The beam 123 may be shaped with a non-uniform cross-section, or provided with other aspects that provide a return force function that approximates the spring functions A-D of Figure 7 sufficiently closely to provide full return of the SMA wires to their elongated state, and also a high number of repetition cycles.

With reference to Figures 16 and 17, a further embodiment of the linear actuator of the invention includes a plurality of drive module 126, each comprising a tubular member of rectangular cross-section, although circular and polygonal cross-sections are equally usable. The drive modules 126 are dimensioned to be disposed in concentric, nested fashion with sufficient clearance for telescoping translation therebetween. Each drive module 126 includes a plurality of longitudinally extending projections 127, each projection 127 extending from a medial end portion of one side of the respective drive module 126, as shown in Figure 17. (For a cylindrical tubular array, the projections are spaced at equal angles about the periphery of the end of each drive module.)

Each side of each drive module 126 is provided with longitudinally extending channels 101 and 103 on the outer and inner surfaces, respectively, the channels being constructed as described with reference to Figure 14. Each projection 127 supports a mounting pin 108 received in aligned holes 109 to
 5 retain the crimped die 107 of an SMA wire 106, as described previously. The inner channel 103 provides clearance for the SMA wire of the nested drive module disposed concentrically within. The number of SMA wires used may vary; in the embodiment shown in Figure 17, at least two SMA wires 106 are used at radially opposed sides of the nested modules to provide balanced contractile
 10 forces that resist binding of the telescoping elements. Four SMA wires per module may be used, one secured to each projection 127, to provide maximum contractile force and maximum force to the actuating plunger. A return spring assembly, of any construction discussed herein, may be placed within the inner cavity of the innermost concentric element 126 and connected between the
 15 innermost and outermost elements 126.

The SMA wires 106 of any contractile array described herein may be connected for ohmic heating by any of the circuit arrangements depicted in Figures 18-21. In these Figures, each drive element 140 may represent any of the drive bars or drive modules 32, 59, 96, or 126 described previously. Single SMA
 20 wires 141 are connected at like ends of the elements 140 by extendable wires (or sliding brush contacts) 146 to form a continuous series circuit that includes all of the SMA wires 141. The moving end of the series circuit is connected to lead wire 143 and the other end, which is fixed in anchor point 142, is connected to

lead 144 of the current source that actuates the array. This circuit arrangement assures that all wires carry the same current.

With regard to Figure 19, a pair of SMA wires 141 are extended between each pair of drive elements 140, thereby multiplying the force output. This arrangement is depicted in the embodiments of Figures 15-17 and 22, although all embodiments may support multi-wire arrangements. The paired SMA wires are electrically isolated each from the other, and extendable wires 147 (or sliding brush contacts) are secured to the like ends of the paired SMA wires, so that each pair of SMA wires is connected in series. The series pairs are likewise connected in a series electrical circuit by extendable wires 148, with lead wires 143 and 144 extending from the same end of the array. (It may be appreciated that the number of wires extending between adjacent drive stages may be any integer number other than two.) This arrangement provides multiplied force output using a series circuit to actuate the wires.

With regard to Figure 20, a further embodiment of the electrical actuating circuit of the invention includes paired SMA wires 141 extending between adjacent drive elements 140, the paired wires being electrically isolated each from the other. Extendable wires 151 interconnect the SMA wires so that each SMA wire of each pair is connected in series with one of the SMA wires of the adjacent drive element. Thus the circuit is comprised of two series branches that extend from the anchor point 142 to the proximal end of the output drive element 140, where they are bridged by connection 152. This connection arrangement provides multiplied output force and, most notably, both leads 143 and 144 from

the power circuit are connected at the fixed anchor point 142, so that the leads are not connected to a moving object.

Another embodiment of the actuating circuit, depicted in Figure 21, also makes use of paired SMA wires 141 extending between adjacent drive elements 140. In this arrangement each pair of SMA wires is connected in parallel, and the paralleled wires are connected by extendable wires 154 in a series circuit. Lead 144 connects to the anchor point of the array, and lead 143 is connected at the proximal end of the output drive element 140. This circuit arrangement provides the multiplied force output from a current draw that is double that of the previous embodiments.

Previous embodiments, such as those shown in Figures 15 and 22, depict electrical power connections from the circuit board to each drive bar assembly. This feature permits any of the connection schemes described above, and also permits direct connection to each SMA wire for individual actuation thereof.

Thus actuation of the SMA wires may be carried out simultaneously, or staged sequentially in individual or grouped actuations.

It is noted that there is a direct correlation between the diameter of the SMA wires and the recovery (relaxation) time of the mechanisms described herein. That is, finer wire yields shorter recovery times. Multiple fine wires between adjacent drive elements may be more advantageous (in terms of actuation and recovery times) than a single, heavier gauge SMA wire, while producing approximately the same thrust. All embodiments of the invention have

the explicit or implicit capability to use multiple SMA wires between adjacent stages of the mechanism.

In the embodiments of the linear actuator described herein in which the drive elements are enclosed in a housing, the housing may be filled with a liquid such as oil, ethylene glycol anti-freeze, or similar liquid that is lubricious and heat conducting. Such fluid enhances the speed of cooling of the SMA wires by a factor of one or two orders of magnitude, thereby increasing the rate of contraction of the SMA wires and enabling a far faster actuation and cycle rate for the assemblies. The extension and retraction of the drive elements aids in circulating the fluid for cooling purposes. The fluid may be pumped through the housing for maximum cooling effect in high duty cycle situations.

Although the invention is described with reference to the shape memory component comprising a wire formed of Nitinol, it is intended to encompass any shape memory material in any form that is consonant with the structural and functional concepts of the invention.

The foregoing description of the preferred embodiments of the invention has been presented for purposes of illustration and description. It is not intended to be exhaustive or to limit the invention to the precise form disclosed, and many modifications and variations are possible in light of the above teaching without deviating from the spirit and the scope of the invention. The embodiments described are selected to best explain the principles of the invention and its practical application to thereby enable others skilled in the art to best utilize the invention in various embodiments and with various modifications as suited to the

particular purpose contemplated. It is intended that the scope of the invention be defined by the claims appended hereto.